



Marine &amp; Offshore

Certificate number: 07797/E1 BV

File number: ACM 135/0106/001

Product code: 2090H

*This certificate is not valid when presented without the full attached schedule composed of 7 sections*

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## TYPE APPROVAL CERTIFICATE

*This certificate is issued to*

**NOV FGS MALAYSIA SDN BHD**  
JOHOR - MALAYSIA

*for the type of product*

**THERMOSETTING MATERIAL PIPES AND FITTINGS**

Bondstrand Series 2000M Non-conductive Glassfiber Reinforced Epoxy (GRE) Pipes and Fittings

### Requirements:

- BUREAU VERITAS Rules for the Classification of Steel Ships
- BUREAU VERITAS Rules for the Classification of Offshore Units
- 2010 FTP Code
- IMO Resolution A.753(18) as amended

*This certificate is issued to attest that Bureau Veritas Marine & Offshore did undertake the relevant approval procedures for the product identified above which was found to comply with the relevant requirements mentioned above.*

**This certificate will expire on: 28 Nov 2023**

**For Bureau Veritas Marine & Offshore,**

At BV KUALA LUMPUR, on 07 Dec 2018,

Myra Idora Mohd Ali



This certificate remains valid until the date stated above, unless cancelled or revoked, provided the conditions indicated in the subsequent page(s) are complied with and the product remains satisfactory in service. This certificate will not be valid if the applicant makes any changes or modifications to the approved product, which have not been notified to, and agreed in writing with Bureau Veritas Marine & Offshore. Should the specified regulations or standards be amended during the validity of this certificate, the product(s) is/are to be re-approved prior to it/they being placed on board vessels to which the amended regulations or standards apply. This certificate is issued within the scope of the General Conditions of Bureau Veritas Marine & Offshore available on the internet site [www.veristar.com](http://www.veristar.com). Any Person not a party to the contract pursuant to which this document is delivered may not assert a claim against Bureau Veritas Marine & Offshore for any liability arising out of errors or omissions which may be contained in said document, or for errors of judgement, fault or negligence committed by personnel of the Society or of its Agents in establishment or issuance of this document, and in connection with any activities for which it may provide.

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This certificate consists of 4 page(s)

## THE SCHEDULE OF APPROVAL

### 1. PRODUCT DESCRIPTION

#### **Bondstrand Series 2000M Non-conductive Glassfiber Reinforced Epoxy (GRE) pipes and fittings**

##### 1.1 Product description

- Pipe: Filament-wound fiberglass-reinforced epoxy pipe with nominal 0.5 mm integral resin-rich reinforced liner
- Fittings: Filament-wound fiberglass-reinforced epoxy fittings with resin-rich reinforced liner, mitered fittings
- Type of joints: Taper-taper joint, quick-lock joint, flange joint, lamination (butt and wrap) joint and double O-ring expansion coupling joint

##### 1.2 Product range and rating

Nominal Pipe size inch (mm)	1 (25)	2 (50)	3 (80)	4 (100)	6 (150)	8 (200)	10 (250)	12 (300)	14 (350)
Minimum Structural Wall Thickness (mm)	3.0	3.1	3.1	4.1	4.1	5.5	7.0	8.3	9.0

Nominal Pipe size inch (mm)	16 (400)	18 (450)	20 (500)	24 (600)	28 (700)	30 (750)	32 (800)	36 (900)	40 (1000)
Minimum Structural Wall Thickness (mm)	10.3	11.5	12.8	15.4	18.7	20.0	21.4	24.0	26.9

- Maximum working pressure at 93 °C: 16 bar
- Maximum working temperature: 100 °C

##### 1.3 Raw material as per manufacturer's specification

### 2. DOCUMENTS AND DRAWINGS

#### 2.1 Bondstrand Product Data

- FP 194 A 08/94 - Bondstrand Series 2000M Fiberglass Pipe and Fittings
- FP 707A 04/01 - Bondstrand Design Manual for Marine Piping Systems
- FP 282 11/93 - Quick lock fittings
- FP 169 B 01/94 - Fittings
- FP 168 C 01/94 - Flanges
- MOS2055 (supersedes FP 212 B) March 2013 - Bondstrand Double O-Ring Expansion Couplings
- ADH4710 July 2012 - PSX 34 Adhesive kit
- ADH4720 February 2013 - PSX 60 Adhesive kit
- ADH4740 (supersedes FP 459 B) October 2012 - Bondstrand RP-48 Epoxy Adhesive

#### 2.2 Process Description

- MP-ELBOW-T16 rev. 00 dated 10/10/2001 - Fabrication of mitered elbows with vinylester resin system
- MP-19 rev. 05 dated 15/11/2005 - Butt and wrap joint with epoxy resin systems (16 bar)

#### 2.3 Labelling of Bondstrand Products

- LABEL-01 rev. 20

*No departure from the above documents shall be made without the prior consent of the Society. The manufacturer must inform the Society of any modification or changes to these documents and drawings.*

### 3. TEST REPORTS

#### 3.1 Short term pressure resistance test

- Test reports N° S 84-051 dated 17/10/1984 (DNV), N° S 86-463 dated 31/12/1986 (DNV), N° S 85-006 dated 14/01/1986 (DNV), N° E050/05(01) dated 29/07/2005 (BV) - 24" lamination (butt and wrap) joint per MP-19 Process and N° IE0031-1 dated 05/08/2005 (BV) - 10" lamination (butt and wrap) joint per MP-19 Process

### 3.2 Lamination qualification test

- Hydrostatic test pressure at 2.5 times the design pressure of the test spool assembly for not less than one hour)
- Test reports dated 26/10/2005 - Spool 1 (8" lamination joint for 7000M product series) and dated 27/10/2005 - Spool 2 (8" lamination joint for 7000M product series)

### 3.3 Impact test

- Test report dated 23 January 1996

### 3.4 Fire endurance test

- Test report N° 01.2056.03.001b dated 23/09/2014
- Fire resistance test performed according to L3 criteria on 1.5" taper/taped joint.

### 3.5 Flame spread test

- Test report N° 719188825-MEC10-GZJ dated 09/11/2010
- Flame spread test performed according to ASTM D635-06 on 4" S2000M

## **4. APPLICATION / LIMITATION**

4.1 Pipes and fittings are approved for use in locations according to Pt C, Ch 1, App 3 [2.3.1] of Bureau Veritas Rules for Ships (or appendix 4 of IMO Resolution A.753 (18)) and Pt C, Ch 1, App 2 [2.3.1] of Bureau Veritas Rules for Offshore Units when the abbreviations "O or NA" are specified and for the level 3 piping system.

4.2 These pipes cannot be used in hazardous areas.

4.3 Detailed drawings of each piping system are to be submitted for review of compliance with the Rules and the applicable regulations.

4.4 The pipe and fittings assembly is to be carried out in accordance with the manufacturer's instructions and the person performing these tasks is to be qualified to the satisfaction of the Society Surveyor.

4.5 Pipes and fittings have not been type tested for smoke generation and toxicity.

## **5. PRODUCTION SURVEY REQUIREMENTS**

5.1 The products are to be supplied by **NOV FGS MALAYSIA SDN BHD** in compliance with the type described in this certificate.

5.2 This type of product is within the category HBV of Bureau Veritas Rule Note NR320 and as such does not require a BV product certificate.

5.3 **NOV FGS MALAYSIA SDN BHD** has to make the necessary arrangements to have its works recognised by Bureau Veritas in compliance with the requirements of NR320 for HBV products.

5.4 Each pipe and fitting is to be tested by the manufacturer at a hydrostatic pressure not less than 1.5 times the nominal pressure. Other recognised national or international standard may be accepted for pipes and fittings not employing hand lay up techniques. Depending upon the intended application the Society may require the pressure testing of each pipe and/or fitting.

For information, **NOV FGS MALAYSIA SDN BHD** has declared to Bureau Veritas the following production sites:

- **NOV FGS MALAYSIA SDN BHD: Plo 202 Senai Industrial Park Phase IV, 81400, Senai - Johor, MALAYSIA**
- **Fiber Glass Systems (Qingdao) Composite Piping Co., Ltd.: No1 Fen He Road., Jiao Zhou Economic & Technological Development Zone, Jiao Zhou, Qingdao, Shandong, QINGDAO, CHINA**
- **NOV FGS MALAYSIA SDN BHD: Plo 79, Jalan Rumbia 2, Kawasan Perindustrian Tanjung, Langsat, 81700 Pasir Gudang - Johor, MALAYSIA**

**6. MARKING OF PRODUCT**

Pipes and fittings are to be permanently marked with at least:

- Manufacturer's name or logo
- Product name
- Pressure rating
- Temperature rating

The marking shall remain legible under normal handling and installation practices.

**7. OTHERS**

It is **NOV FGS MALAYSIA SDN BHD**'s responsibility to inform shipbuilders or their sub-contractors of the proper methods of fitting, use and general maintenance of the approved equipment and the conditions of this approval.

*This certificate supersedes the Type Approval Certificate N° 07797/D3 BV issued by the Society.*

**\*\*\* END OF CERTIFICATE \*\*\***